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Blowing nozzle for supporting a weft thread in a weaving machine.

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The present invention concerns a blowing nozzle for supporting a weft thread in a weaving machine, in other words a blowing nozzle for creating a fluid jet for transporting a weft thread along the reed of the weaving machine through the weaving shed.

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In the first place is meant by such a blowing nozzle a relay nozzle for an airjet weaving machine, but it is clear that more generally also other blowing nozzles should be understood by it, also for other fluids than air.

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It is known that such blowing nozzles can be made in different shapes, as far as the inner shape is concerned as well as the outer shape. The inner shape determines the flow of the fluid leaving the blowing nozzle, in other words of the outgoing fluid jet. Naturally, the aim hereby is for such fluid jet to be as strong as possible and to extend in one particular direction, in order to be able to act as efficiently as possible on a weft thread.

20

From Belgian patent No. 1,012,608 is known a blowing nozzle for supporting a weft thread of a weaving machine which is provided with a flow-through canalisation for a fluid tracing a bend near the free end of the blowing nozzle to subsequently flow into the environment via an outlet opening, whereby a jet pipe is integrated in this flow-

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through canalisation in order to improve the efficiency of the outgoing jet. The jet pipe is hereby situated in the part of the flow-through canalisation extending as of the above-mentioned bend up to the outlet opening, which is
5 disadvantageous in that there is little room available for optimizing the jet nozzle. Moreover, the fluid has to be guided through a first narrowing in the bend first, before reaching the critical section of the jet pipe. Due to these successive narrowings, it is not excluded that
10 unwanted turbulences are created.

The present invention aims an improved blowing nozzle with which can be obtained, in general, a more efficient fluid jet and, more in particular, which remedies the above-
15 mentioned disadvantages.

To this end, the invention concerns a blowing nozzle for supporting a weft thread in a weaving machine which is provided with a flow-through canalisation for a fluid
20 tracing a bend near the free end of the blowing nozzle to subsequently flow into the environment via at least one outlet opening, whereby a jet pipe is formed in this flow-through canalisation, characterised in that the above-mentioned jet pipe is integrated in the above-mentioned
25 bend. By integrating the jet pipe in the bend is obtained a more even flow-through. The fluid is hereby simultaneously forced through the bend in a smooth movement and subjected to the jet pipe effect.

30 Preferably, the flow-through canalisation is made such that it narrows, from before the above-mentioned bend up to the

narrowest section of the jet nozzle, in particular the critical section. Thus is obtained that no other narrowings are found before the narrowest section of the jet nozzle which have a negative influence on the jet pipe effect.

The flow-through canalisation is preferably made such that it widens as of the critical section of the above-mentioned jet pipe up to the outlet opening. By this is meant that the opposite walls in this part of the flow-through canalisation move away in relation to each other and/or are parallel to each other at specific locations at the most. Thus, turbulences are avoided in this part, and the jet pipe effect will be optimally transmitted up into the fluid jet leaving the outlet opening.

According to a preferred embodiment, the blowing nozzle is characterised in that the part of the flow-through canalisation extending as of the critical section of the jet pipe up to the outlet opening has one or several of the following characteristics:

- that the upper wall of this part is concave and/or straight as of the critical section up to the outlet opening, in other words that no convex part is provided, which offers the advantage that the fluid can expand after the critical section, and that it is moreover avoided, thanks to the absence of a convex part, that the fluid will trace a bend in the wrong direction, thus excluding unwanted shock waves or compression waves;

- that at least the part of the upper wall which is directly connected to the critical section is made concave, which offers the advantage that the fluid is immediately forced in the desired direction;
- 5 - that the upper wall of the above-mentioned part is exclusively concave as of the critical section up to the outlet opening, which offers the advantage that a regular expansion is obtained as of the critical section to the outlet opening;
- 10 - that the upper wall of the above-mentioned part has a concave curve with a weak bend providing for a gradual change of direction of the upper wall over 20 degrees at the most, which offers the advantage that, thanks to this upper wall, there can be no turbulences;
- 15 - that the lower wall of the above-mentioned part has at least a straight part near the outlet opening so that, near the far end, there can be no more unwanted expansions or compressions;
- 20 - that at least the part of the lower wall of the above-mentioned part which is connected directly to the critical section is made convex, which offers the advantage that this results in expansion waves and thus in a supersonic flow, and that a wall bend is immediately obtained extending in the right bend
- 25 direction, so that the fluid is further bent in an even manner as of the critical section;
- 30 - that the lower wall of the above-mentioned part as of the critical section up to the outlet opening exclusively consists of a convex part, followed by a straight part, whereby the advantages of the aforesaid two paragraphs are combined.

According to a particularly preferred characteristic, the narrowing part preceding the critical section of the jet pipe has an upper wall which extends at least with a
5 concave part into the critical section, as opposed to a conventional construction of a jet pipe. Thus, the fluid is optimally bent through the bend to subsequently end up directly in the critical section.

10 The flow-through canalisation preferably has a rectangular or an almost rectangular section at the jet pipe, jet pipes respectively, as a result of which a uniform jet pipe effect is obtained in the width. This is particularly useful when the lower wall and upper wall are asymmetrical.

15 Although the above-mentioned characteristics can be combined according to different possibilities, the blowing nozzle according to the invention preferably shows at least the following combination of characteristics in order to
20 maximally optimize the outflow characteristics: that the flow-through canalisation narrows from the part preceding the narrowest section up to this narrowest section of the jet pipe, in particular the critical section; that the flow-through canalisation widens as of the critical section
25 of the above-mentioned jet pipe up to the outlet opening; and that the part of the flow-through canalisation which extends as of the critical section of the jet pipe up to the outlet opening has an upper wall which is made exclusively concave and a lower wall which first has a
30 convex curve as of the critical section and then follows a straight or almost straight curve.

It should be noted that the specific combination of a number of the above-mentioned characteristics of the flow-through canalisation also results in better flow-through characteristics, even when the jet pipe is not situated in the aforesaid bend. According to a second aspect, the invention also concerns a blowing nozzle for supporting a weft thread in a weaving machine which is provided with a flow-through canalisation for a fluid flowing into the environment via at least one outlet opening, whereby a jet pipe is formed in this flow-through canalisation, which thus is not necessarily situated in the above-mentioned bend, characterised in that the flow-through canalisation narrows from the part preceding the narrowest section up to this narrowest section of the jet pipe, in particular the critical section; that the flow-through canalisation widens as of the critical section up to the outlet opening; and that the part of the flow-through canalisation which extends as of the critical section up to the outlet opening has an upper wall which is made exclusively concave, and has a lower wall which first has a convex curve as of the critical section and then a straight or almost straight curve.

Also the above-mentioned fact that the jet pipe is made with a rectangular section is inventive as such. According to a third aspect, the invention also concerns a blowing nozzle for supporting a weft thread in a weaving machine which is provided with a flow-through canalisation for a fluid flowing into the environment via at least one outlet opening, whereby this flow-through canalisation has at

least one duct in which is integrated a jet pipe, characterised in that every duct concerned has a rectangular section at least at the height of the accompanying jet pipe.

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In order to better explain the characteristics of the invention, the following preferred embodiments are described as an example only without being limitative in any way, with reference to the accompanying drawings, in
10 which:

figure 1 schematically represents a part of a weaving machine with several blowing nozzles according to the invention;

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figure 2 represents a section according to line II-II in figure 1 to a larger scale;

figure 3 represents the blowing nozzle which is indicated by F3 in figure 2 as a section;

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figure 4 represents the part indicated by F4 in figure 3 to a larger scale;

figure 5 represents a section according to line V-V in figure 4;

figures 6 and 7 represent sections analogous to those of figure 5, but for two variants;

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figure 8 represents another embodiment of a blowing nozzle according to the invention;

figure 9 schematically represents how the embodiment from figure 8 has been built;

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figure 10 represents another practical embodiment of the invention;

figure 11 represents a view according to arrow F11 in figure 10;

figure 12 schematically represents how the embodiment from figures 10 and 11 has been built;

5 figure 13 represents a section according to line XIII-XIII in figure 11;

figure 14 represents a variant of figure 13;

figure 15 represents a variant of figure 4.

10 Figures 1 and 2 schematically represent a device 1 for inserting weft threads 2 in a weaving machine, provided with blowing nozzles 3, embodied according to the invention.

15 The device 1 comprises a sley 4 with a reed 5 which is provided with a guide duct 6 through which the weft thread 2 is transported. The weft thread 2 is blown in the guide duct 6 by means of a main nozzle 7 and it is further supported by fluid jets 8, in this case air jets, which are
20 generated via the blowing nozzles 3. As is known, several main nozzles 7-7A can be provided to insert weft threads 2 in the weaving shed as of different weft yarns 9-10.

As represented in figure 2, the blowing nozzles 3 extend
25 through the lower warp threads 11 with their top ends during the insertion of the weft thread 2 into the shed 13 formed by the lower and upper warp threads 11-12. Both the main nozzles 7-7A and the blowing nozzles 3 are fed with a fluid under pressure by means of a fluid source 14, for
30 example compressed air, and they are controlled in the known manner by means of valves 15-16 or the like.

As represented in figures 3 to 5, the blowing nozzles 3 are provided with a flow-through canalisation 17 for the fluid, in this case a single duct which opens in the environment by means of an outlet opening 18. This flow-through canalisation 17 mainly consists of a supply part 19 which mainly extends in the longitudinal direction of the blowing nozzle 3 and a bend 20 connected to it, after which said flow-through canalisation 17 opens directly or indirectly in the environment via the above-mentioned outlet opening 18.

The present invention is special in that a jet pipe 21 is formed in the flow-through canalisation 17 which is integrated in the bend 20.

The flow-through canalisation 17 is made as a permanently narrowing part 23 from before the above-mentioned bend 20, more in particular as of the end of the supply part 19 up to the narrowest section of the jet pipe 21, in particular the critical section 22.

The critical section 22 is situated at least partially half-way H1 the blowing nozzle 3 situated opposite to the half H2 in which the outlet opening 18 has been provided, in relation to the longitudinal axis L of the blowing nozzle 3. The critical section 22 hereby forms an angle A with the longitudinal axis L which amounts to at least 15 degrees, and which is preferably situated between 15 and 40 degrees.

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The part 24 of the flow-through canalisation 18 which extends as of the critical section 22 up to the outlet opening 18 is made such that it only widens.

5 The part 24, as represented, moreover shows the following combination of characteristics:

- 10 - an upper wall 25 which has an exclusively concave curve as of the critical section 22 up to the outlet opening 18 and which has a weak bend providing for a gradual change of direction of the upper wall 25 over 20 degrees at the most, in other words that the angle B indicated in figure 4 is smaller than or equal to 20 degrees;
- 15 - a lower wall 26 of which the part 27 which is directly connected to the critical section 22 is made convex, whereby this convex part 27 is immediately followed by a rectilinear or almost rectilinear part 28 extending up to the outlet opening 18. By almost rectilinear is
20 meant as rectilinear as possible.

The narrowing part 23 which precedes the critical section 22 has an upper wall 29 which extends at least with a concave part into the critical section 22.

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As represented in figure 5, the flow-through canalisation 17 preferably has a rectangular section, which can be either or not square at least at the jet pipe 21, anyhow when it consists of a single duct 30.

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By realising the inner walls of the flow-through canalisation 17 as mentioned above, the respective advantages mentioned in the introduction are obtained. More specifically, this design makes it possible for
5 supersonic flow speeds to be developed on the one hand, whereas the creation of shock waves is nevertheless excluded or at least minimised on the other hand.

By supplying fluid under pressure, it is guided, while it
10 is already being forced to trace a bend, into the critical section 22 itself. After the critical section 22 follows an expansion with expansion lines 31, as represented in figure 4, whereby 31A represents the last expansion line.

15 It should be noted hereby that no convex part is provided on the upper wall 25, right after the critical section 22. Such a part could allow the fluid to expand, but it would also make the fluid trace a bend in the wrong direction. This disadvantage is avoided, according to a preferred
20 characteristic of the invention, by starting with a concave upper wall 25 right after the critical section 22. Moreover, this concave part can be calculated such that no compression waves or shock waves are generated, which is realised by making sure that the expansion lines 31 evenly
25 fan out as of the critical section 22 into the location of the last expansion line 31A represented in figure 4.

Thanks to the slight convex part 27, the fluid is bent in the right direction and, thanks to the rectilinear part 28,
30 any further expansions or compressions are prevented after the expansion line 31A, and it is also made sure that the

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fluid jet 8 leaves the blowing nozzle 3 according to the direction of the part 28, such that a parallel flowing out is obtained.

5 It is clear that several variants are possible. Thus, for example, several outlet openings 18 can be applied in a single blowing nozzle 3, which are each provided with their own jet pipe 21. Figures 6 and 7 represent two examples thereof, whereby the outlet openings 18 are situated next
10 to each other, in figure 6 at the same height, and in figure 7 shifted steplike in height.

Also, as represented in figures 6 and 7, the outlet opening 18, as well as the ducts 32 situated in front of it,
15 preferably have a rectangular section which extends longitudinally in height.

Although it is not excluded to provide several outlet openings 18 on top of each other and to each feed them via
20 a jet pipe, it is preferred to use outlet openings 18 which are exclusively provided next to each other such that, per outlet opening 18, the maximum height can be used to build in a jet pipe.

25 The use of a round section is not excluded. This is for example possible by realising the ducts 30-32 with circular sections, whereby the circles coincide at the top with an upper wall 25, as defined above, and coincide with a lower wall 26 at the bottom, as defined above.

According to a preferred embodiment, the blowing nozzles 3 according to the invention are composed of segments 33 which, as represented in figures 8 and 9, are placed against each other. These segments 33 are preferably made
5 in the shape of a plate, as represented. In particular, use can be made to this end of plates applied against each other and whereby material parts have been taken out of certain plates in order to form the aforesaid ducts 30-32.

10 Such a construction with segments 33 offers the advantage that the inner shape of the ducts 30-32 can be formed very precisely, as the inner sides are easily accessible, as opposed to the case whereby the duct 30 or the ducts 32 have to be provided in a massive body.

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Figures 10 to 13 represent an embodiment of a blowing nozzle 3 with gradually arranged outlet openings 18, whereby this blowing nozzle 3 is also composed of segments 33 around which is provided an envelope 34 in this case.

20 The ducts 32 are hereby arranged such that the outgoing fluid jets, in particular the air jets 8, make a vertical as well as a horizontal angle with the longitudinal direction of the reed 5. The vertical angle is hereby determined by the direction of the rectilinear parts 28
25 described by means of figure 4. The directions of each of these parts 28 are hereby preferably parallel to each other. The horizontal angle is obtained as the plate-shaped segments 33, as represented in figure 13, are placed at an angle.

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Nor is it excluded, as represented in figure 14, to give the dividing walls variable thicknesses, for example such that the flow-through canalisation according to the flow direction widens in the cross direction, such that a three-dimensional rectangular jet pipe is realised.

As represented in figure 15, the flow-through canalisation 17 of the blowing nozzle 3 is made such that it narrows from the part preceding the narrowest or critical section 22 up to this critical section 22 of the blowing nozzle. Due to this, the airflow is not negatively influenced just before ending up to the critical section 22. The narrowing part preceding the critical section 22 has an upper wall 29 which ends with a concave part into the critical section 22. In order to increase the jet pipe effect and to obtain a smooth flow of the fluid through the jet pipe, it may be advantageous to provide an upper wall 29 that has a recess part in the outer side of the bend 20 of the nozzle. This shape of the upper wall 29 allows that enough fluid can be supplied near the upper end of the critical section 22 in order to provide a smooth flow of the fluid after the critical section 22 along the jet pipe. This is especially the case when fluid is supplied at a high pressure, thus causing supersonic flow speeds of the fluid along the jet pipe.

It should be noted that by 'top wall' is always meant the wall situated on the outer side of the bend 20, whereas by 'lower wall' is meant the side situated on the inside of the bend 20. It is clear, however, that such a blowing nozzle 3 can be applied in different positions in practice,

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whereby the 'upper wall' must not necessarily be situated above the 'lower wall'.

5 The present invention is by no means limited to the above-described embodiments given as an example and represented in the accompanying drawings; on the contrary, such a blowing nozzle can be made in different shapes and dimensions while still remaining within the scope of the invention.

Claims.

- 5 1. Blowing nozzle for supporting a weft thread in a
weaving machine, provided with a flow-through
canalisation (17) for a fluid tracing a bend (20)
near the free end of the blowing nozzle (3) to
subsequently flow into the environment via at least
10 one outlet opening (18), whereby a jet pipe (21) is
formed in this flow-through canalisation (17),
characterised in that the above-mentioned jet pipe
(21) is integrated in the above-mentioned bend (20).
- 15 2. Blowing nozzle according to claim 1, characterised in
that the flow-through canalisation (17) is made such
that it narrows from the part preceding the narrowest
section up to this narrowest section of the jet
nozzle (21), in particular the critical section (22).
- 20 3. Blowing nozzle according to claim 1 or 2,
characterised in that the jet pipe (21) has a
critical section (22) which is situated at least
partially half-way (H1) the blowing nozzle (3)
25 situated opposite the half (H2) in which the outlet
opening (18) has been provided, in relation to the
longitudinal axis (L) of the blowing nozzle (3).
- 30 4. Blowing nozzle according to any of the preceding
claims, characterised in that the jet pipe (21) has a
critical section (22) which forms an angle (A) with

the longitudinal axis (L) of the blowing nozzle (3) which amounts to at least 15 degrees, and better still which is situated between 15 and 40 degrees, in the direction of the above-mentioned bend (20).

5

5. Blowing nozzle according to any of the preceding claims, characterised in that the flow-through canalisation (17) is made such that it widens as of the critical section (22) of the above-mentioned jet pipe (21) up to the outlet opening (18).

10

6. Blowing nozzle according to any of the preceding claims, characterised in that the part (24) of the flow-through canalisation (17) which extends as of the critical section (22) of the jet pipe (21) up to the outlet opening (18) has one or several of the following characteristics:

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- that the upper wall (25) of this part (24) is concave and/or straight as of the critical section (22) up to the outlet opening (18);

- that at least the part of the upper wall (25) of the above-mentioned part (24) which is connected to the critical section (22) is made concave;

25

- that the upper wall (25) of the above-mentioned part (24) is exclusively concave as of the critical section (22) up to the outlet opening (18);

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- that the upper wall (25) of the above-mentioned part (24) is concave with a bend providing for a gradual change of direction of the upper wall (25) over 20 degrees at the most;

- that the lower wall of the above-mentioned part (24) has a rectilinear or almost rectilinear part (28) at least near the outlet opening (18);
- 5 - that at least the part (27) of the lower wall which is connected directly to the critical section is made convex;
- that the lower wall of the above-mentioned part (24) as of the critical section (22) up to the outlet opening (18) exclusively consists of a convex part
10 (27), followed by a rectilinear or almost rectilinear part (28).

7. Blowing nozzle according to any of the preceding claims, characterised in that the narrowing part (23) preceding the critical section (22) of the jet pipe
15 (21) has an upper wall (29) extending at least with a concave part into the critical section (22).

8. Blowing nozzle according to any of the preceding claims, characterised in that the flow-through
20 canalisation (17) narrows from the part preceding the narrowest section up to this narrowest section (22) of the jet pipe (21), in particular the critical section (22); that the flow-through canalisation (17)
25 widens as of the critical section (22) up to the outlet opening (18); and that the part (24) of the flow-through canalisation (17) which extends as of the critical section (22) up to the outlet opening (18) has an upper wall (25) which is made exclusively
30 concave and a lower wall (26) which first has a

convex curve as of the critical section (22) and then follows a rectilinear or almost rectilinear curve.

- 5 9. Blowing nozzle according to any of the preceding claims, characterised in that the flow-through canalisation (17) has one or several ducts (30-32) which have a rectangular section at least at the jet pipe (21) and the following part (24).
- 10 10. Blowing nozzle according to any of the preceding claims, characterised in that the flow-through canalisation (17) has several ducts (32) which each have their own jet pipe (21) and which open into the environment via their own outlet opening (18).
- 15 11. Blowing nozzle according to claim 10, characterised in that the outlet openings (18) of the above-mentioned ducts (32) are situated exclusively next to each other, whereby they are either or not mutually
- 20 shifted in height.
12. Blowing nozzle according to claim 11, characterised in that the outlet openings are arranged step-like.
- 25 13. Blowing nozzle according to any of the preceding claims, characterised in that the blowing nozzle (3) is at least partially composed of segments (33) in between which or in which are provided one or several ducts (30-32) in order to form the flow-through
- 30 canalisation (17).

14. Blowing nozzle according to any of the preceding claims, characterised in that the flow-through canalisation (17) consists of one or several ducts (30-32) which open into one or several outlet openings (18), whereby this duct (30) or these ducts (32) are arranged such that the outgoing fluid jet or jets form a vertical as well as a horizontal angle with the longitudinal direction of the reed of the weaving machine.

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15. Blowing nozzle for supporting a weft thread in a weaving machine which is provided with a flow-through canalisation (17) for a fluid flowing into the environment via at least one outlet opening (18), whereby a jet pipe (21) is formed in this flow-through canalisation (17), characterised in that the flow-through canalisation (17) narrows from the part preceding the narrowest section up to this narrowest section of the jet pipe (21), in particular the critical section (22); in that the flow-through canalisation (17) widens as of the critical section (22) up to the outlet opening (18); and in that the part (24) of the flow-through canalisation (17) which extends as of the critical section (22) up to the outlet opening (18) has an upper wall (25) which is made exclusively concave, and has a lower wall which first has a convex curve as of the critical section (22) and then a straight or almost straight curve.

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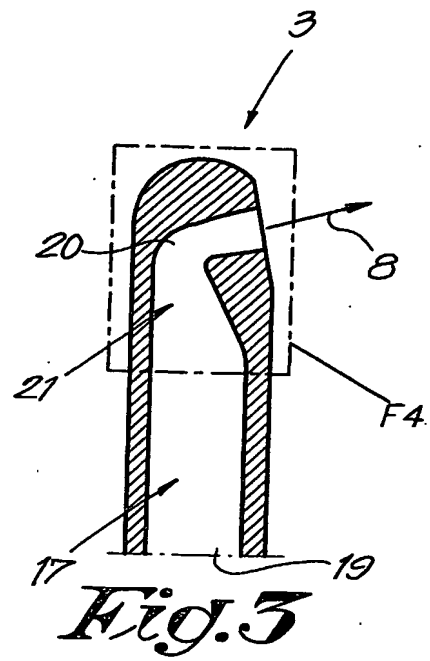
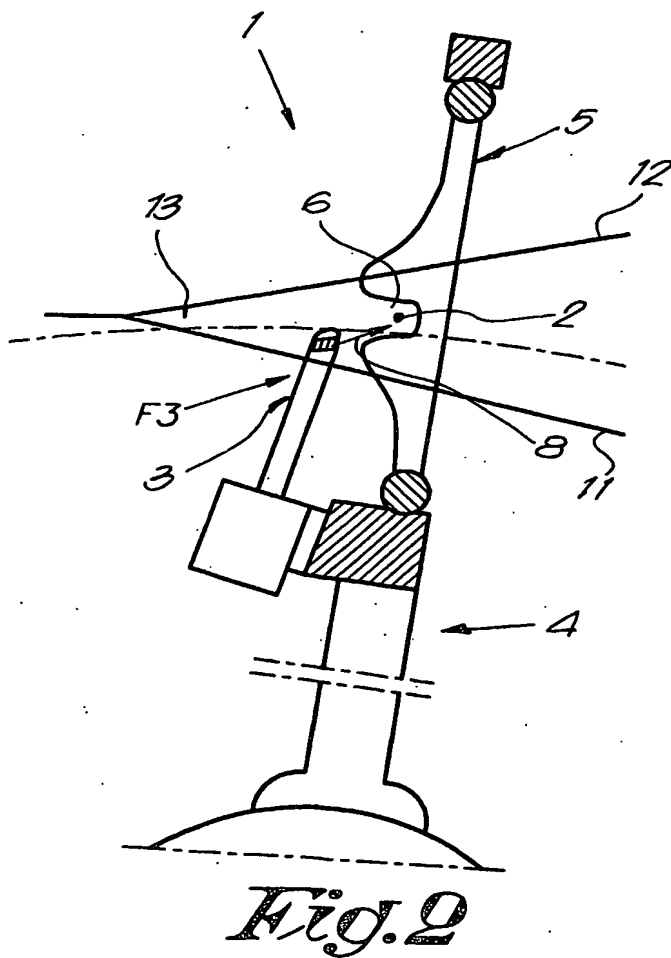
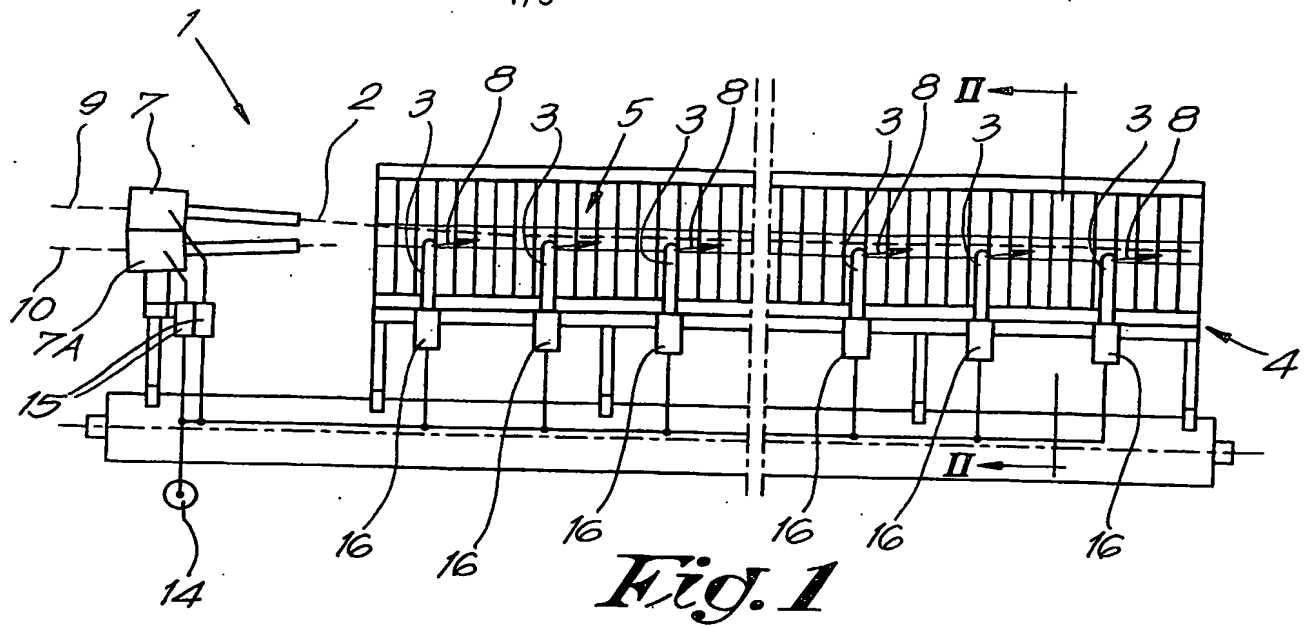
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30 16. Blowing nozzle for supporting a weft thread in a weaving machine which is provided with a flow-through

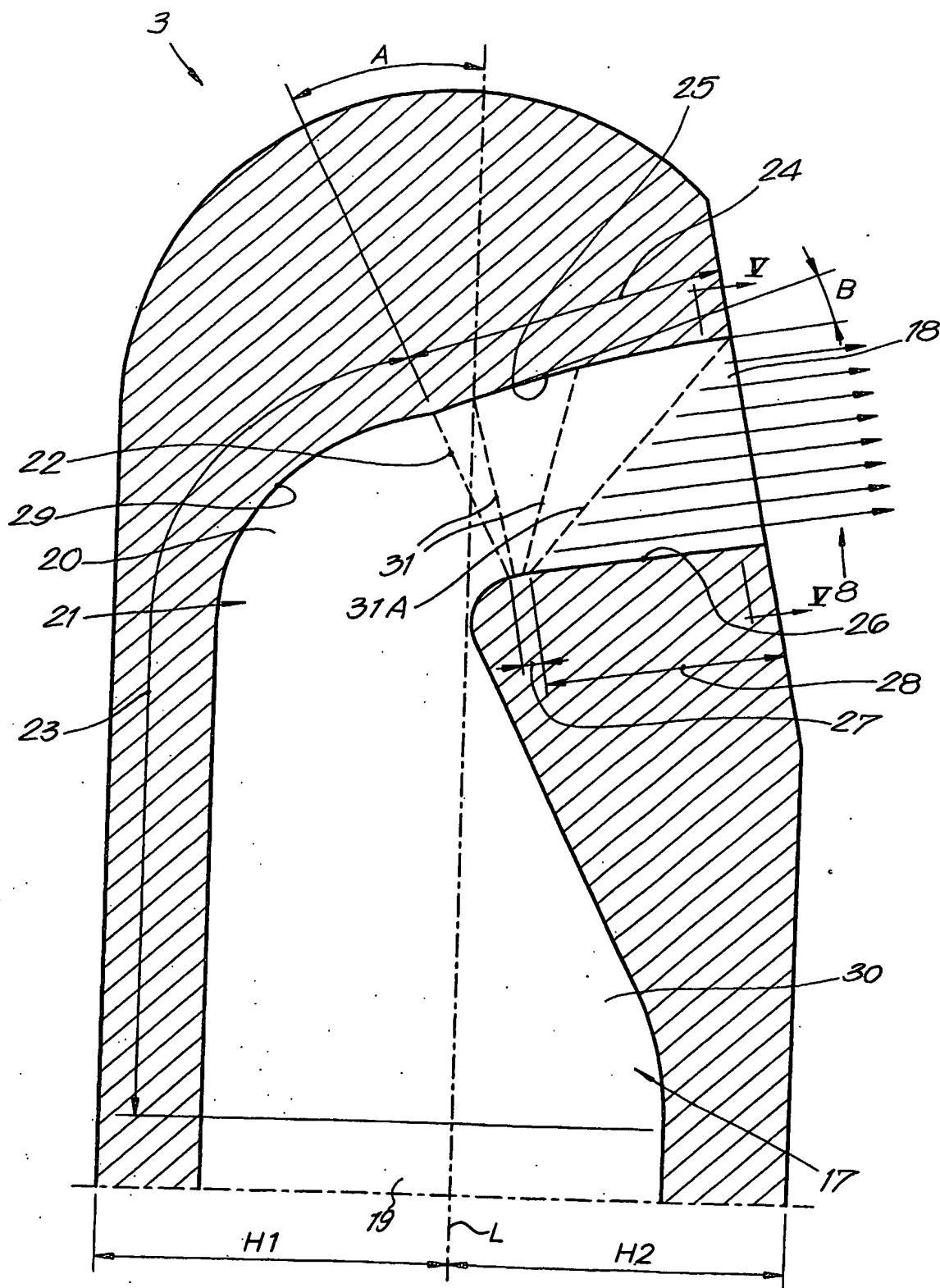
- 21 -

canalisation (17) for a fluid flowing into the environment via at least one outlet opening (18), whereby this flow-through canalisation (17) has at least one duct (30-32) in which is integrated a jet pipe (21), characterised in that every duct concerned has a rectangular section at least at the accompanying jet pipe (21).

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*Fig. 4*

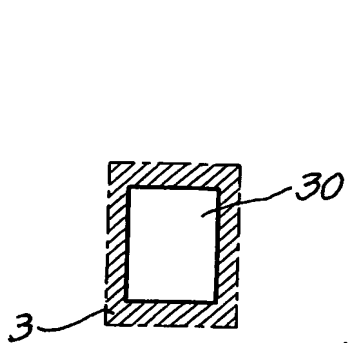


Fig. 5

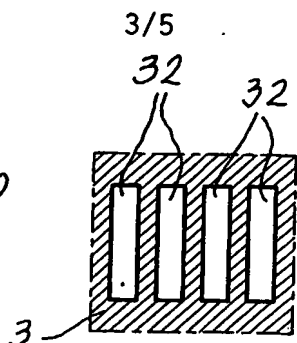


Fig. 6

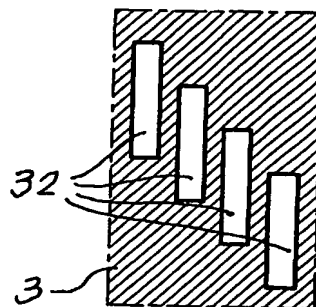


Fig. 7

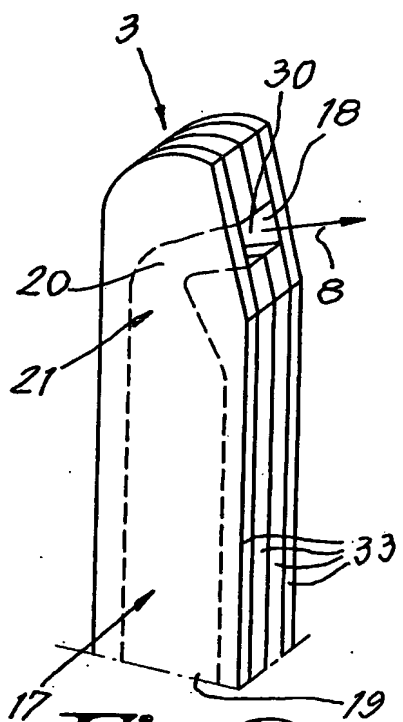


Fig. 8

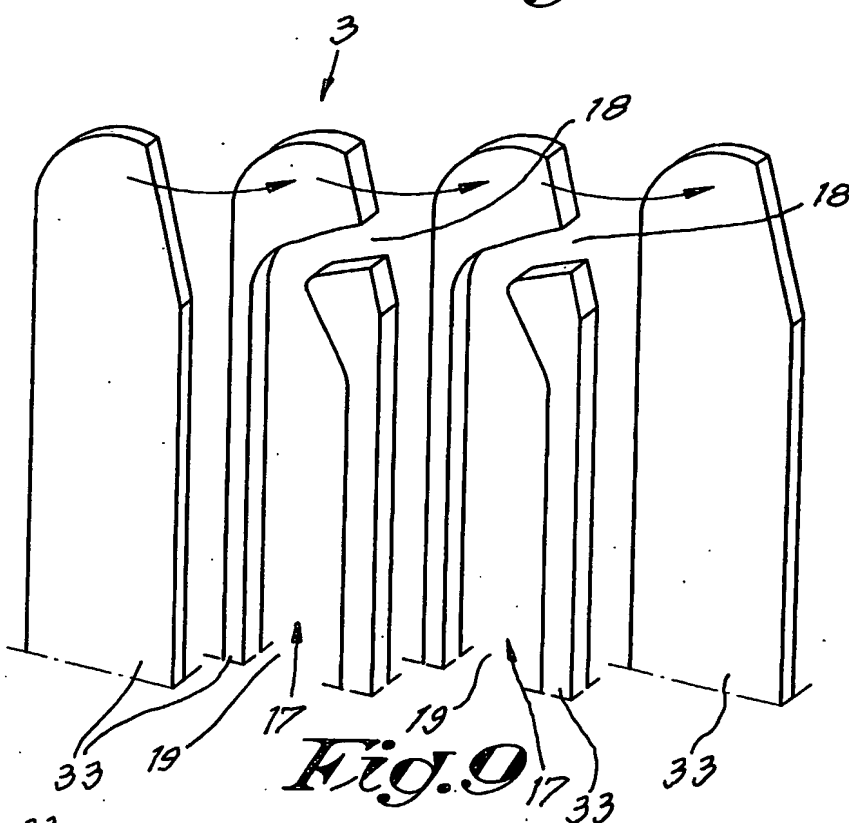


Fig. 9

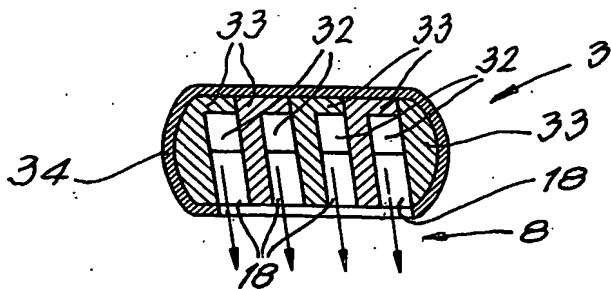


Fig. 13

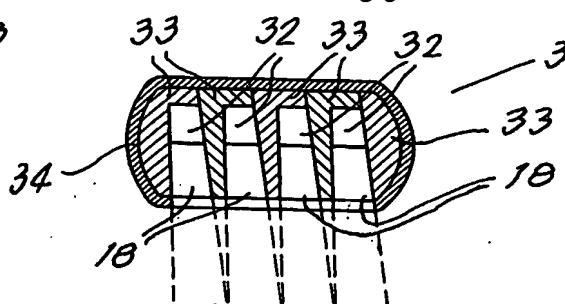
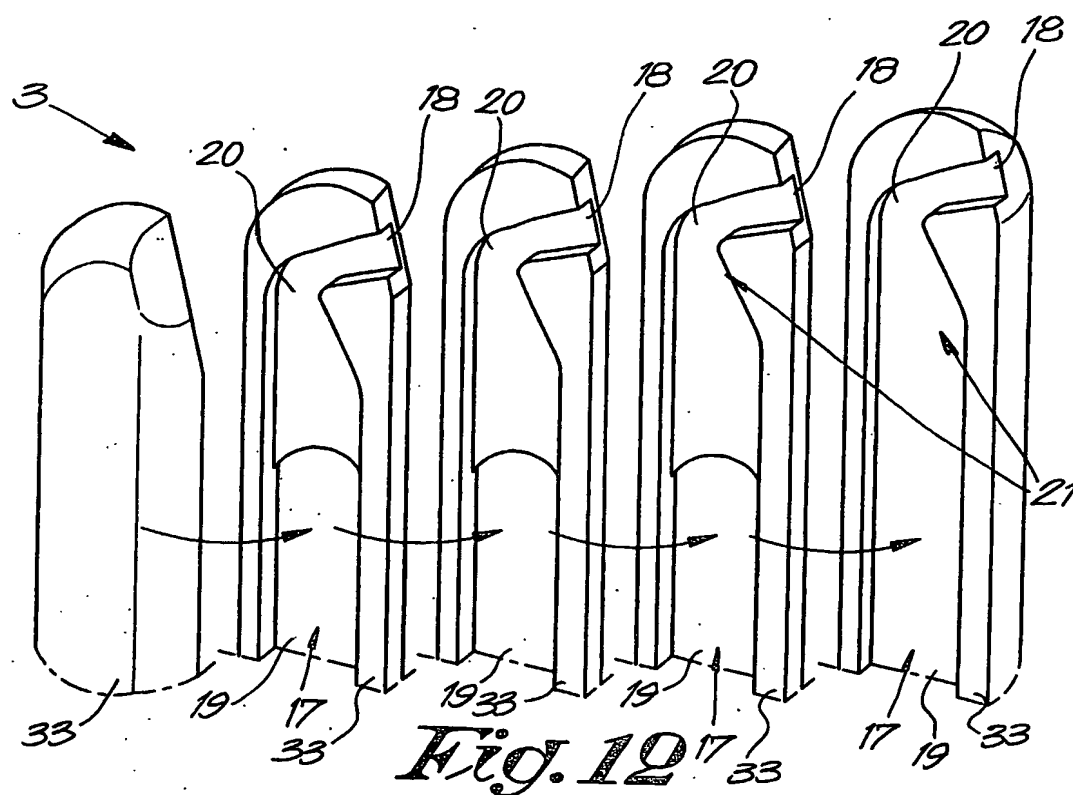
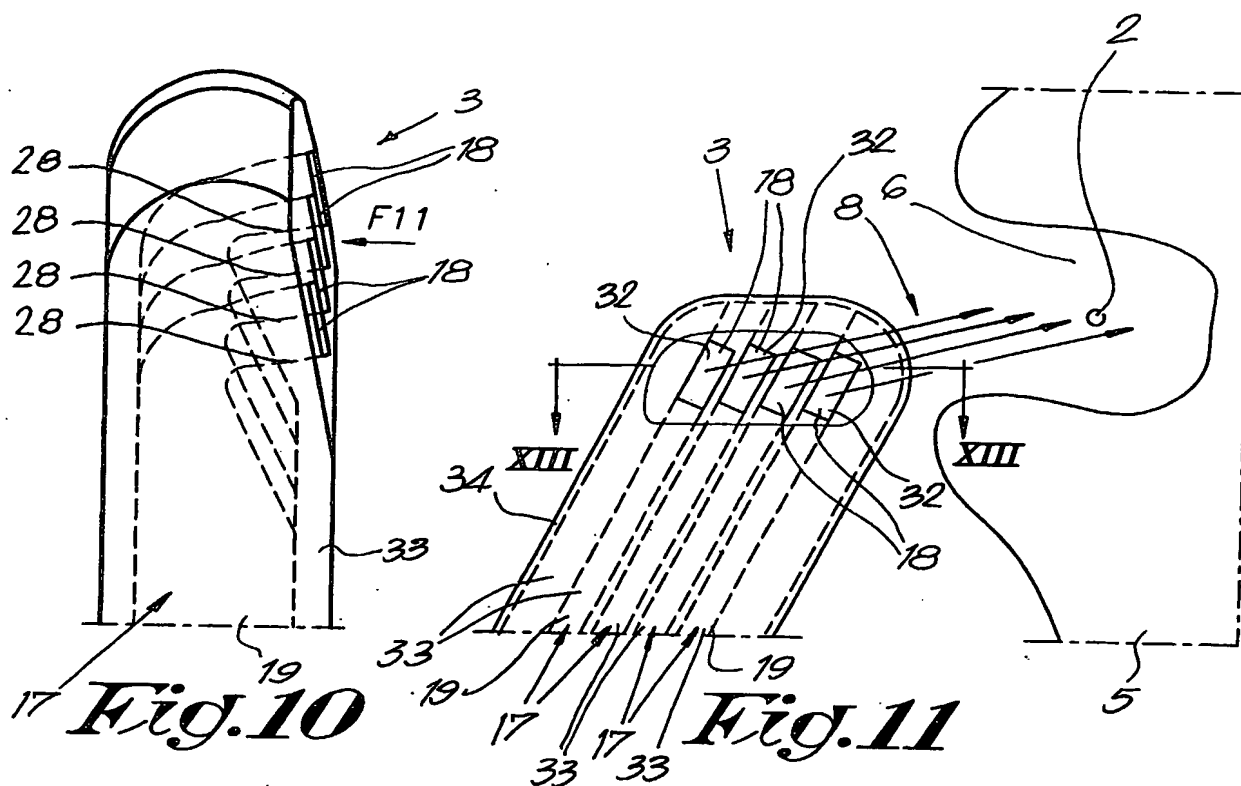
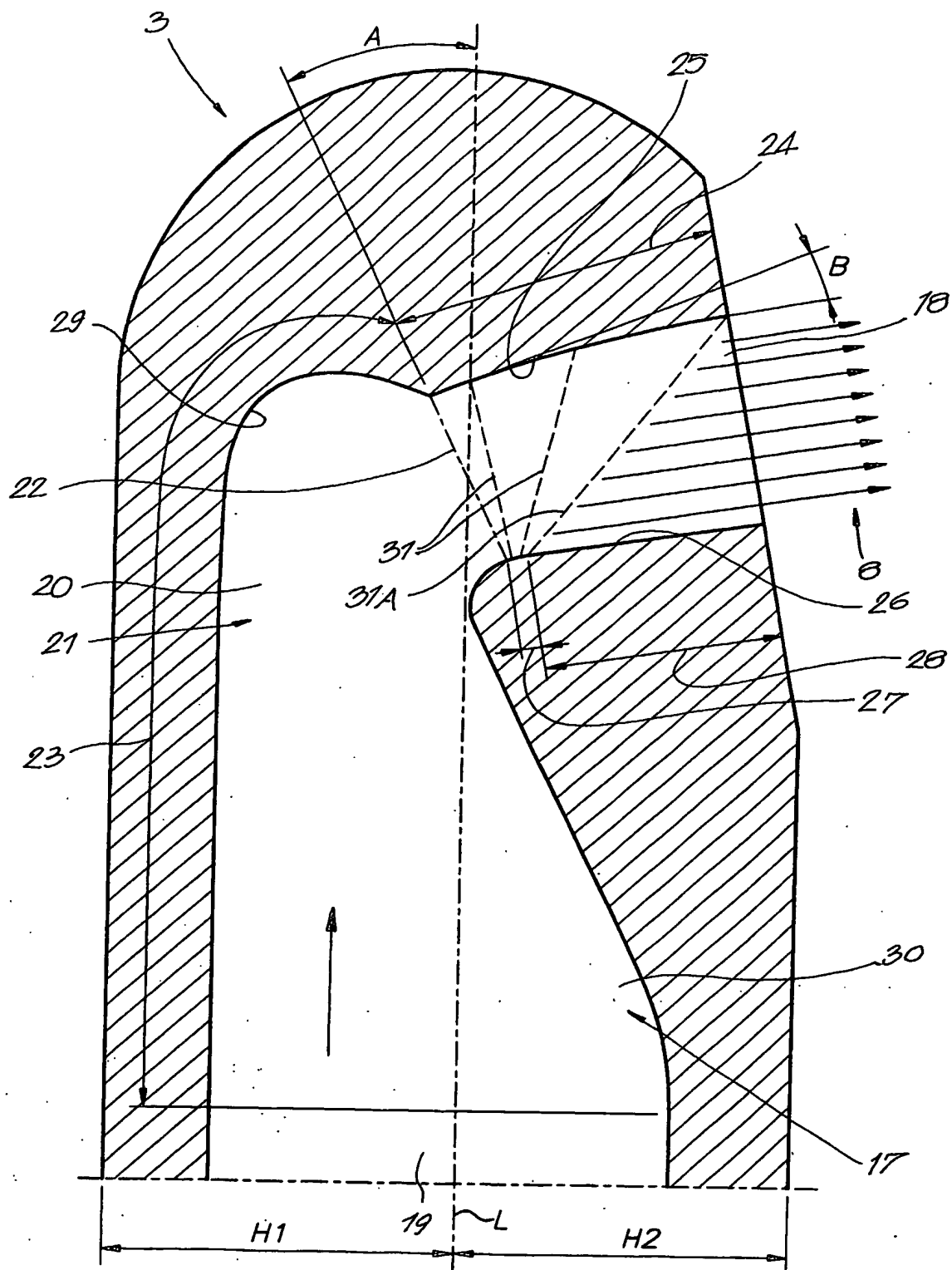


Fig. 14



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*Fig. 15*

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 D03D47/30

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 D03D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 304 269 A (SUZUKI HAJIME ET AL) 8 December 1981 (1981-12-08) column 2, line 26 -column 32; figures 3,5 ---	1-7, 10, 11
A	BE 1 012 608 A (PICANOL NV) 9 January 2001 (2001-01-09) cited in the application the whole document ---	1-16
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☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.*** Special categories of cited documents :*****A*** document defining the general state of the art which is not considered to be of particular relevance***E*** earlier document but published on or after the international filing date***L*** document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)***O*** document referring to an oral disclosure, use, exhibition or other means***P*** document published prior to the international filing date but later than the priority date claimed***T*** later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention***X*** document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone***Y*** document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.***&*** document member of the same patent family

Date of the actual completion of the international search

29 March 2004

Date of mailing of the international search report

05/04/2004

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Pussemier, B

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	NL 1 001 277 C (TE STRAKE B V) 26 March 1997 (1997-03-26) the whole document ----	1
A	DATABASE WPI Section Ch, Week 198542 Derwent Publications Ltd., London, GB; Class F03, AN 1985-259728 XP002245324 -& JP 60 173143 A (TOYODA AUTOMATIC LOOM CO LTD), 6 September 1985 (1985-09-06) abstract; figures 5-10 -----	16

INTERNATIONAL SEARCH REPORT

International application No.
PCT/BE 03/00221

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☒ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-15

Blowing nozzle with a flow-trough canalisation for a fluid tracing a bend near the free end of the blowing nozzle and having a jet pipe formed in the flow-trough canalisation, whereby the jet pipe is integrated in the bend.

2. Claim : 16

Blowing nozzle with a flow-trough canalisation for a fluid having at least one duct in which a jet pipe is integrated, whereby every duct has a rectangular section at least at the jet pipe.

INTERNATIONAL SEARCH REPORT

In relation to patent family members

International application No

PCT/JP 03/00221

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